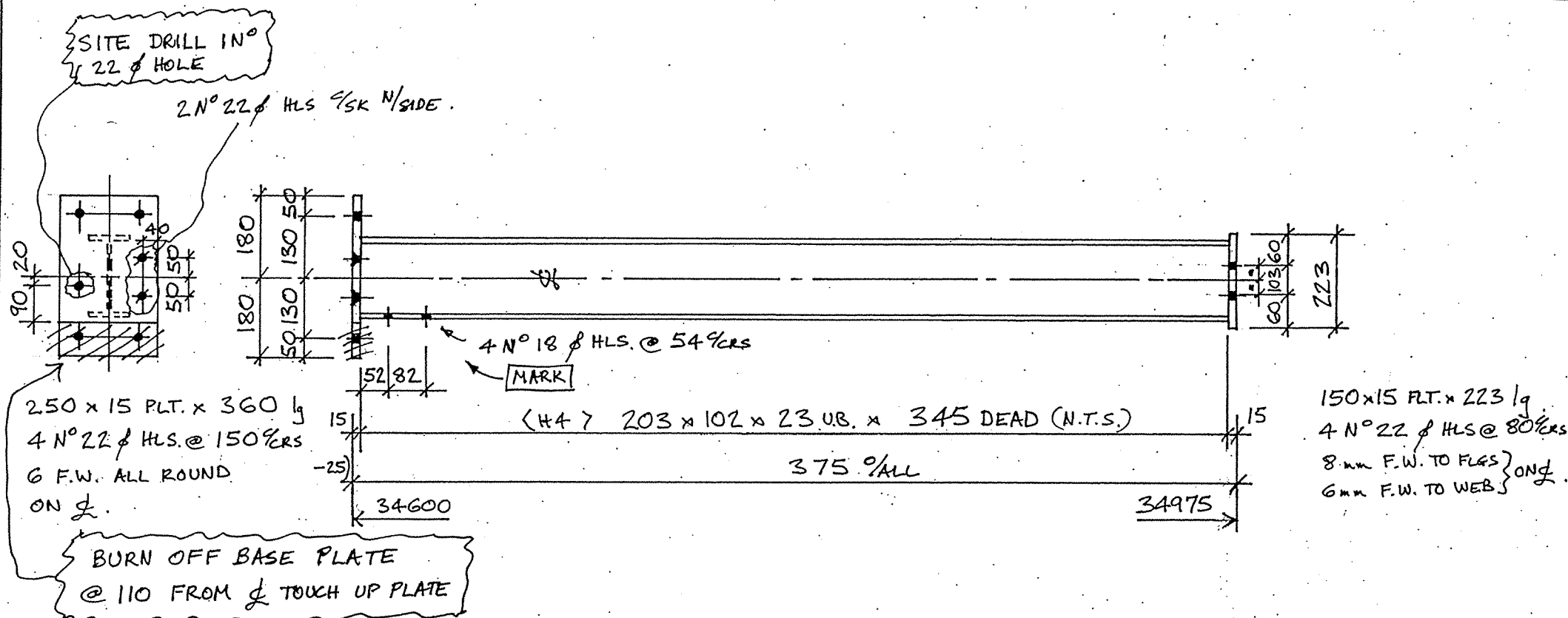


ALL SHS, RHS & CHS SECTIONS ARE GRADE
S355JR UNLESS NOTED OTHERWISE.

ANY/ALL SITE WELDING TO L.COOPER STEEL STRUCTURE
MUST BE DONE USING LOW HYDROGEN WELDING RODS
(SUITABLY DRIED IN AN OVEN) OR SIMILAR



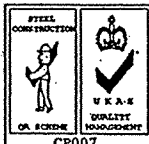
ONE N° REQD. THUS.

MKD 147/1

N.B. THIS SITEWORK TO BE DONE IN L. COOPERS
WORKS. RE-BLAST AFTER ALTERATIONS
RE-PAINT

LEONARD COOPER LIMITED

STRUCTURAL ENGINEERS
REGISTERED OFFICE
BALM ROAD, HUNSLET
LEEDS LS10 2JR
TEL: 0113 2705441
FAX: 0113 2760659
REGISTERED No.
167872 LONDON
sales@leonardcooperltd.co.uk
www.leonardcooperltd.co.uk



REVISION A.

REVISION B.

REVISION C.

REVISION D.

REVISION E.

ZONE 15

FABRICATION TOLERANCES
TO BS5950 PART 2 (U.N.O.)
(SHOWN ON L.C. PROCEDURE
MT5-23)

CONTRACT: QUARMBY CONSTRUCTION
WAKEFIELD WATERFRONT, BLDG 20

TITLE COLUMN STUBS

SHOP BOLTS	4.6
FINISH	8.8
NO	OFF
TYPE	
DIA	
TH	
N	
E	
E	

SHOP NOTES: (U.N.O.)
ALL WELDS 6mm CONT. FILLET WELDS
ALL STEEL TO BSEN 10025 GRADE S275JR
PAINT SHOT BLAST TO SA 2.5. 1 COAT
C400 V3 TO 80 MIC. D.F.

RELEASED FOR FABRICATION/ERECTION
SCALE:

DRAWN BY: JHB
CHK'D BY: JSM
SIGNED: DATE:
DRG No: 07/18/SW13

IDENTIFICATION MARKS MUST BE PLACED ON
1) TOP RIGHT HAND END OF BEAMS/MEMBERS OR
2) COLDEST WHERE INDICATED THUS: MARK